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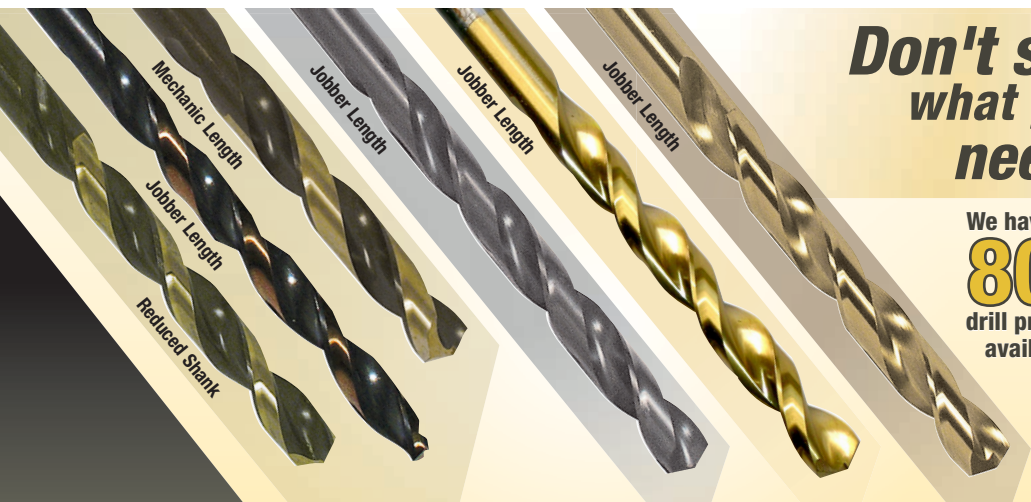


National Distributor of Quality
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FEATURING
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OUR **PREMIUM** Drill Bit Lines



Don't see what you need?

We have over **800** drill products available!

SABRE®

IMPERIALLOY™
HEAVY-DUTY

TITANIUM
NITRIDE-COATED

IMPERIAL®
COBALT

Call your Dedicated Account Advisor for more information.

Sabre® Drill Bit Indexes



#80638



#80640

Sabre® Drill Bit Indexes

Part No.	Type	No. of Pieces	Qty.
80636	135° Sabre® Mechanics Length Drill 1/16 to 1/2 by 64ths	29	1
80635	135° Sabre® Mechanics Length Drill 1/16 to 1/2 by 64ths (3/8" Reduced Shank)	29	1
80637	135° Sabre® Jobber Length 1/16 to 1/2 by 64ths (3/8" Reduced Shank)	29	1
80638	135° Sabre® Jobber Length 1/16 to 1/4 by 64ths	13	1
80640	135° Sabre® Jobber Length 1/16 to 1/2 by 64ths	29	1

More Drill Bit Indexes Available!

Imperial® Drill Bit Centers



Heavy Duty Cabinet Center

Drill Bit Centers

Includes 14 popular sizes. All centers are size matched for stackability. Dimensions: 14-3/4" W x 8" H x 7-1/2" D

Part No.	Type	No. of Pieces	Qty.
60649	135° Cobalt Self-Centering	75	1
80497	135° Sabre® Drill Bit Center	88	1
80634	135° Sabre® Mechanics Length	88	1
80649	135° Heavy-duty	75	1
70649	135° General Duty	75	1

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Sabre® Jobber Length Drill Bits

Industrial heavy-duty web strengthens the bit and reduces flexing. M2 high speed steel. Unique flute design improves chip ejection and coolant flow to the drill point, which allows for faster drilling while remaining cool. 135° split-point eliminates wandering.

Part No.	Size	Overall Length	Qty.
80400	1/16"	1-7/8"	6
80401	5/64"	2"	6
80402	3/32"	2-1/4"	6
80403	7/64"	2-5/8"	6
80404	1/8"	2-3/4"	6
80405	9/64"	2-7/8"	6
80406	5/32"	3-1/8"	6
80407	11/64"	3-1/4"	6
80408	3/16"	3-1/2"	6
80409	13/64"	3-5/8"	6
80410	7/32"	3-3/4"	6
80411	15/64"	3-7/8"	6
80412	1/4"	4"	6
80413	17/64"	4-1/8"	6
80414	9/32"	4-1/4"	6
80415	19/64"	4-3/8"	6
80416	5/16"	4-1/2"	3
80417	21/64"	4-5/8"	3
80418	11/32"	4-3/4"	3
80419	23/64"	4-7/8"	3
80420	3/8"	5"	3
80421	25/64"	5-1/8"	3
80422	13/32"	5-1/4"	3
80423	27/64"	5-3/8"	3
80424	7/16"	5-1/2"	2
80425	29/64"	5-5/8"	2
80426	15/32"	5-3/4"	2
80427	31/64"	5-7/8"	1
80428	1/2"	6"	1



#80637, #80638, #80640



Sabre® Mechanics Length Drill Bits

135° self-centering split-point eliminates walking and provides quicker penetration. Shorter overall length and reduced flute length provides increased rigidity. M2 tool steel. Ideal for drilling in high carbon steel, stainless steel and other hard metals.

Part No.	Size	Overall Length	Qty.
80460	1/16"	1-7/8"	6
80461	5/64"	2"	6
80462	3/32"	2-1/4"	6
80463	7/64"	2-3/8"	6
80464	1/8"	2-1/2"	6
80465	9/64"	2-5/8"	6
80466	5/32"	2-3/4"	6
80467	11/64"	2-7/8"	6
80468	3/16"	3"	6
80469	13/64"	3-1/8"	6
80470	7/32"	3-1/4"	6
80471	15/64"	3-3/8"	6
80472	1/4"	3-1/2"	6
80473	17/64"	3-5/8"	6
80474	9/32"	3-3/4"	6
80475	19/64"	3-7/8"	6
80476	5/16"	4"	3
80477	21/64"	4-1/16"	3
80478	11/32"	4-1/8"	3
80479	23/64"	4-3/16"	3
80480	3/8"	4-1/4"	3
80481	25/64"	4-5/16"	3
80482	13/32"	4-3/8"	3
80483	27/64"	4-7/16"	3
80484	7/16"	4-1/2"	2
80485	29/64"	4-5/8"	2
80486	15/32"	4-3/4"	2
80487	31/64"	4-7/8"	1
80488	1/2"	5"	1



#80636



Sabre® 3/8" Reduced Shank Drill Bits

All the features of Sabre® Bits but with a 3/8" reduced shank for smaller drills.



Part No.	Size	Overall Length	Qty.
80429	25/64"	5-1/8"	1
80430	13/32"	5-1/4"	1
80431	27/64"	5-3/8"	1
80432	7/16"	5-1/2"	1
80433	29/64"	5-5/8"	1
80434	15/32"	5-3/4"	1
80435	31/64"	5-7/8"	1
80436	1/2"	6"	1



#80637



Eye Protection

On-the-Job Products

Imperial® I-Panther Safety Glasses

Molded plastic frame with wrap around lens style for protection. Meets ANSI Z87.1.2010 requirements. 99.9% UV protection.

Part No.	Frame	Lens	Qty.
5160-2	Black	Clear	2
5160-4	Black	Clear	12
5161-2	Black	Grey	2
5161-4	Black	Grey	12
88269-2	Black	Indoor/Outdoor	2
88269-4	Black	Indoor/Outdoor	12



#5160-2
#5160-4



#5161-2
#5161-4



#88269-2
#88269-4

Titanium Nitride-Coated Drill Bits

Titanium Nitride coating increases surface hardness and has higher heat-resistance. Great for air drills. Point design and parabolic flute permit tighter hole tolerance. Wide flute results in more manageable chips and improved coolant flow.

Part No.	Size	Overall Length	Qty.
60700	1/16"	1-7/8"	6
60701	5/64"	2"	6
60702	3/32"	2-1/4"	6
60703	7/64"	2-5/8"	6
60704	1/8"	2-3/4"	6
60705	9/64"	2-7/8"	6
60706	5/32"	3-1/8"	6
60707	11/64"	3-1/4"	6
60708	3/16"	3-1/2"	6
60709	13/64"	3-5/8"	6
60710	7/32"	3-3/4"	6
60711	15/64"	3-7/8"	6
60712	1/4"	4"	6
60713	17/64"	4-1/8"	6
60714	9/32"	4-1/4"	6
60715	19/64"	4-3/8"	6
60716	5/16"	4-1/2"	3
60717	21/64"	4-5/8"	3
60718	11/32"	4-3/4"	3
60719	23/64"	4-7/8"	3
60720	3/8"	5"	3
60721	25/64"	5-1/8"	3
60722	13/32"	5-1/4"	3
60723	27/64"	5-3/8"	3
60724	7/16"	5-1/2"	3
60725	29/64"	5-5/8"	3
60726	15/32"	5-3/4"	3
60727	31/64"	5-7/8"	1
60728	1/2"	6"	1



Imperialloy™ Heavy-Duty Drill Bits

Web design resists breakage under stress. 135° split-point will not wander at the starting surface. No center punching is required. Premium grade high speed steel.

Part No.	Size	Overall Length	Qty.
80562	3/64"	1-3/4"	10
80563	1/16"	1-7/8"	10
80564	5/64"	2"	10
80565	3/32"	2-1/4"	10
80566	7/64"	2-5/8"	10
80567	1/8"	2-3/4"	10
80568	9/64"	2-7/8"	5
80569	5/32"	3-1/8"	5
80570	11/64"	3-1/4"	5
80571	3/16"	3-1/2"	5
80572	13/64"	3-5/8"	5
80573	7/32"	3-3/4"	5
80574	15/64"	3-7/8"	5
80575	1/4"	4"	5
80576	17/64"	4-1/8"	5
80577	9/32"	4-1/4"	5
80578	19/64"	4-3/8"	5
80579	5/16"	4-1/2"	5
80580	21/64"	4-5/8"	3
80581	11/32"	4-3/4"	3
80582	23/64"	4-7/8"	3
80583	3/8"	5"	3
80584	25/64"	5-1/8"	3
80585	13/32"	5-1/4"	3
80586	27/64"	5-3/8"	3
80587	7/16"	5-1/2"	2
80588	29/64"	5-5/8"	2
80589	15/32"	5-3/4"	2
80590	31/64"	5-7/8"	1
80591	1/2"	6"	1



Imperialloy™ Crown Series Cobalt Alloy Drill Bits

Designed to drill through the hardest materials such as stainless steel, spring steel and titanium. Manufactured to Aerospace NAS-907B specifications.

Part No.	Size	Overall Length	Qty.
60563	1/16"	1-7/8"	5
60564	5/64"	2"	5
60565	3/32"	2-1/4"	5
60566	7/64"	2-5/8"	5
60567	1/8"	2-3/4"	5
60568	9/64"	2-7/8"	5
60569	5/32"	3-1/8"	5
60570	11/64"	3-1/4"	5
60571	3/16"	3-1/2"	5
60572	13/64"	3-5/8"	5
60573	7/32"	3-3/4"	5
60574	15/64"	3-7/8"	5
60575	1/4"	4"	5
60576	17/64"	4-1/8"	3
60577	9/32"	4-1/4"	3
60578	19/64"	4-3/8"	3
60579	5/16"	4-1/2"	3
60580	21/64"	4-5/8"	3
60581	11/32"	4-3/4"	3
60582	23/64"	4-7/8"	3
60583	3/8"	5"	2
60584	25/64"	5-1/8"	2
60585	13/32"	5-1/4"	2
60586	27/64"	5-3/8"	2
60587	7/16"	5-1/2"	1
60588	29/64"	5-5/8"	1
60589	15/32"	5-3/4"	1
60590	31/64"	5-7/8"	1
60591	1/2"	6"	1



Eye Protection

On-the-Job Products

Venture II® Safety Glasses

#5125, #5126, #5127 (Qty 1)

Lenses are coated for superior scratch-resistance. Nose buds secure the glasses on face and prevent slipping. Provides 99.9% UV protection. Meets ANSI Z87.1.2010 requirements. Fully adjustable temples.



#5125



#5126



#5127

Featuring Superior Scratch-Resistance!

DeWalt® Cordless Drill/Driver Kit

#914779-2

Series: 20V MAX. (2) 1.5 ah Li-ion batteries included. Chuck Size: 1/2". Maximum power: 300UWO. Chuck: keyless. Contains: (2) Battery packs, compact charger and contractor bag. Qty: 1



Drill Doctor Model 500X

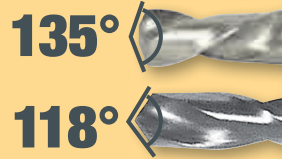
E-Z Align System™ assures correct sharpening alignment even with small bits. 135° bits and 118° bits. Sharpens 3/32" to 1/2" standard twist bits; high-speed steel, masonry, carbide, cobalt, tin-coated and split-point.

Part No.	Description	Qty.
80380	Drill Doctor Model 500X	1
80381	180 Grit Sharpening Wheel	1
80382	500X Accessory Chuck	1
80383	500X Replacement Chuck (right)	1
80384	500X Replacement Chuck (left)	1



Stay Sharp. Know Your Drill Bits.

135° Bits are intended for **hardened materials** and cut less aggressively than 118° Drill Bits. **118° bits** are used for soft materials such as **wood**. 118° bits are capable of penetrating steel but the steeper cutting angle will **dull quicker**.



Cutting Wax

Multi-purpose lubricant which effectively removes heat and lubricates while withstanding tremendous pressures. Environmentally safe. Ideal for metal sawing, drilling, tapping, pipe threading and as a cement form releasing agent. Effective on stainless steel, aluminum, ferrous, non-ferrous and many exotic alloys.



Part No.	Size	Qty.
6537	2 oz	2
6538	17 oz	1

Imperial® Cutting Oil Liquid

Extends cutting tool life while speeding the cutting process. Helps eliminate friction heat, galling and seizing. Use on drill bits, taps, reamers and other cutting tools.

Part No.	Net Weight	Qty.
7636	4 oz	2



Extends Cutting Tool Life

Imperial® Cutting Oil

#6513, #6513-1

Specially formulated, reinforced cutting compound clings to exact work area. Ideal for all types of drilling, tapping, reaming, sawing and threading operations. Greatly extends cutting tool life, while speeding cutting process. Virtually eliminates friction heat, galling and seizing. Excellent for use on all metals including aluminum, stainless steel, brass and copper.

Net Weight: 11-3/4 oz. Qty: 12 & 6.



Premium Spiral Point Taps

High-speed steel. Ideal for tapping through holes.

Part No.	Size	Qty.	Part No.	Size	Qty.
60801	#6-32	1	60818	5/8"-11	1
60802	#8-32	1	60819	5/8"-18	1
60803	#10-24	1	60820	3/4"-16	1
60804	#10-32	1	60821	3/4"-10	1
60805	#12-24	1	60825	M6 x 1.0	1
60806	1/4"-20	1	60826	M8 x 1.25	1
60807	1/4"-28	1	60827	M8 x 1.0	1
60808	5/16"-18	1	60828	M10 x 1.50	1
60809	5/16"-24	1	60829	M10 x 1.25	1
60810	3/8"-16	1	60831	M12 x 1.75	1
60811	3/8"-24	1	60833	M12 x 1.25	1
60812	7/16"-14	1	60834	M14 x 2.0	1
60813	7/16"-20	1	60835	M14 x 1.50	1
60814	1/2"-13	1	60837	M20 x 2.50	1
60815	1/2"-20	1			

Spiral Point Taps



Manufactured out of **premium high speed steel**. Spiral point tap pushes chips forward, requiring **less effort**.

High Speed Steel Adjustable Round Die

Used for cutting and repairing external threads. Adjusting screw allows cutting slightly undersized threads.



Part No.	Thread Size	Diameter	Qty.	Part No.	Thread Size	Diameter	Qty.	Part No.	Thread Size	Diameter	Qty.
60902	#6-32	1"	1	60914	7/16"-20	1"	1	60929	M5 x 0.8	13/16"	1
60903	#8-32	1"	1	60915	1/2"-13	1-1/2"	1	60930	M6 x 1.0	1"	1
60904	#10-24	1"	1	60916	1/2"-20	1-1/2"	1	60931	M7 x 1.0	1"	1
60905	#10-32	1"	1	60917	9/16"-12	1-1/2"	1	60932	M8 x 1.25	1"	1
60907	1/4"-20	1"	1	60918	9/16"-18	1-1/2"	1	60933	M10 x 1.5	1"	1
60908	1/4"-28	1"	1	60919	5/8"-11	1-1/2"	1	60934	M12 x 1.75	1"	1
60909	5/16"-18	1"	1	60920	5/8"-18	1-1/2"	1	60935	M14 x 2.0	1-1/2"	1
60910	5/16"-24	1"	1	60921	3/4"-10	2"	1	60936	M16 x 2.0	1-1/2"	1
60911	3/8"-16	1"	1	60922	3/4"-16	2"	1	60937	M18 x 2.5	1-1/2"	1
60912	3/8"-24	1"	1	60923	7/8"-9	2"	1	60938	M20 x 2.5	1-1/2"	1
60913	7/16"-14	1"	1	60924	7/8"-14	2"	1				

Tap Wrench & Socket

Tap Wrench & Socket

Sliding T-handle for extra leverage.



Part No.	Description	Tap Capacity	Qty.
70202	T-Handle Wrench	1/16" - 1/4"	1
70295	T-Handle Wrench	1/4" - 1/2"	1
70299	Straight Handle Wrench	10" X 2 - 1/4"	1
70296	Straight Handle Wrench	18" X 1 - 3/4"	1
70209	Socket	1/16" - 1/4"	1
70210	Socket	1/4" - 1/2"	1

Round Die Stock

Round Die Stock

Holds round adjustable dies.



Part No.	Size	Diameter	Qty.
60960	#2	13/16"	1
60961	#3	1"	1
60962	#5	1-1/2"	1
60963	#6	2"	1

Tap & Die Sets

58-Piece Fractional Tap & Die Set

Contains 23 taps and 23 dies. National coarse, fine and pipe threads, plus die stocks, tap wrenches, screw extractors, pitch gauge and screw driver.



Part No.	Qty.
70290	1 Set

58-Piece Metric Tap & Die Set

Contains 23 taps and 23 dies. T-handle tap wrench, heavy-duty straight handle adjustable tap wrenches, thread pitch gauge, screwdriver, hex die stocks and screw extractors.



Part No.	Qty.
70291	1 Set

Reamers



Imperial alloy™ Reamers

For enlarging and aligning existing holes. Cuts stainless steel and tough alloys. Deburrs welded and punched holes. Left hand helix, right hand cut. Comes with a stop collar. Must use cutting oil.



Part No.	Cutting Diameter	Pilot Drill Hole Size	Shank Size	Qty.
80498	3/8"	1/4"	3/8"	1
80499	7/16"	1/4"	7/16"	1
80500	1/2"	5/16"	1/2"	1
80505	9/16"	5/16"	1/2"	1
80501	5/8"	5/16"	1/2"	1
80502	3/4"	1/2"	1/2"	1
80503	7/8"	5/8"	1/2"	1
80504	1"	3/4"	1/2"	1

Reamer Set

Enlarges and aligns existing holes. Cuts stainless steel and tough alloy. Deburrs welded and punched holes. Left hand helix, right hand cut. Comes with a stop collar. Applications: used in steel erection, automotive, truck and trailer manufacturing and repair.



Part No.	Sizes	Qty.
81848	3/8", 1/2", 5/8", 3/4"	1

Don't forget cutting oil! See page 5.

Step Drill Bits

Step Drill Bits

Replaces as many as 13 separate drill bits. Automatically enlarges and deburrs holes. Industrial grade high-speed steel.

Part No.	No. of Holes	Size Range	Increments	Shank Diameter	Qty.
80450	13	1/8" - 1/2"	1/32"	1/4"	1
80454	9	1/4" - 3/4"	1/16"	3/8"	1
80451 ★	8	9/16" - 1"	1/16"	3/8"	1
80452	12	3/16" - 7/8"	1/16"	3/8"	1
80453	6	3/16" - 1/2"	1/16"	1/4"	1

★ Requires Pilot. Others have self starting point.



Annular Cutters

High Speed Annular Cutters

Provides cleaner cuts. Guide pin provides positive slug ejection. Use in conjunction with magnetic drill presses.

Part No.	Diameter	Material	Depth of Cut	Cutting Geometry	Pilot Pin	Qty
61000	1/2"	High Speed Steel	1"	Standard	61030	1
61001	9/16"	High Speed Steel	1"	Standard	61030	1
61002	5/8"	High Speed Steel	1"	Standard	61030	1
61020 ★	5/8"	Cobalt	2"	Stack Out	61031	1
61003	11/16"	High Speed Steel	1"	Standard	61030	1
61021 ★	11/16"	Cobalt	2"	Stack Out	61031	1
61004	3/4"	High Speed Steel	1"	Standard	61030	1
61022 ★	3/4"	Cobalt	2"	Stack Out	61031	1
61005	25/32"	High Speed Steel	1"	Standard	61030	1
61006	13/16"	High Speed Steel	1"	Standard	61030	1
61007	7/8"	High Speed Steel	1"	Standard	61030	1
61023 ★	7/8"	Cobalt	2"	Stack Out	61031	1
61008	1"	High Speed Steel	1"	Standard	61030	1
61024 ★	1"	Cobalt	2"	Stack Out	61031	1
61009	1-1/8"	High Speed Steel	1"	Standard	61030	1
61010	1-1/4"	High Speed Steel	1"	Standard	61030	1
61011	1-3/8"	High Speed Steel	1"	Standard	61030	1



#61000 - 61011



#61020 - 61024

Pilot Pins



Part No.	Diameter	Depth of Cut	Qty
61030	1/4"	1"	1
61031	1/4"	2"	1

★ Stack-cut geometry allows cutting through multiple layers without stopping.

Reciprocating Saw Blades

Industrial Reciprocating Saw Blades

Bi-metal blades for extra strength and flexibility. Matrix HSS edge with flexible alloy back. 1/2" shank fits standard reciprocating saws.

Part No.	Blade Type	Length	Thickness	TPI	Best Application	Qty.
71532	A	4"	.035	14	1/8"+ Ga. Metal, Fiberglass, Pipe	5
71533	A	6"	.035	10	Nail-Embedded Wood, Large Pipe	5
71534	A	6"	.035	14	1/8"+ Ga. Metal, Fiberglass, Pipe	5
71535	A	6"	.035	18	1/8"+ Ga. Metal	5
71536	A	6"	.035	24	Thin Sheet Conduit, Tube Conduit	5
71537	A	8"	.035	10	Nail-Embedded Wood, Large Pipe	5
71538	A	8"	.035	14	Stainless Tube, Cast Pipe	5
71539	B	6"	.050	6	Heavy-Duty, Extra-Fast Wood Cutting	5
71543	A	12"	.050	6	Heavy-Duty, Extra-Fast Wood Cutting	5
80763	B	12"	.050	14	Heavy-Duty, Extra-Fast Wood Cutting	5
80761 ★	A	9"	.062	10	Wood, Metal, Nail Embedded Wood	3
80762 ★	A	9"	.062	6	Wood, Metal, Nail Embedded Wood	3

★ Heavy-Duty Demolition



Reciprocating Saws

On-the-Job Products

DeWalt® Cordless Reciprocating Saw Kit

#913492-4

Volts: 18. Features lithium-ion battery. Has variable speed cutting, 4-position blade clamp with metal reinforced blade change, and accepts 1/2" shank blades. Qty: 1



Milwaukee® Cordless Reciprocating Saw Kit

#913492-6

Volts: 18. Features variable-speed cutting for use with a wide range of materials. Keyless blade clamp for quick blade changes. Accepts 1/2" shank blades. Qty: 1



Circular Saw Blades

Metal Devil® Metal Cutting Circular Saw Blades

#80614 - #80616

Diameters 7-1/4", 10" & 12", Arbor Sizes 5/8" & 1"

Metal-cutting carbide-tipped circular saw blade. Applications: Angle iron, steel plate, channel, I-beams, pipe and other ferrous metal shapes and parts. Best performance when used with a metal-cutting circular saw.

Heavy-Duty Industrial Carbide Saw Blades

#71578 - #71579, #71597, #80797, #80798, #71590, #80619, #80796

Diameters 5-3/8", 6-1/2", 7-1/4", 10", Arbor Sizes M10 & 5/8"

Designed for heavy duty framing and cutting of tough materials. Alternate top bevel ground for fast clean cutting. For use on trailer floors, plywood, hardboard, plastic laminates, formica, masonite and similar hard materials.



Circular Saws

On-the-Job Products

DeWalt® Cordless Circular Saw Kit

#914932-6

Volts: 20. Easy-access bevel adjustment and spindle lock for fast, convenient blade changes. Qty: 1



Milwaukee® Cordless Circular Saw

#912919-6

Volts: 18. Easy-access bevel adjustment and a spindle lock help provide fast, convenient blade changes on this saw. Battery not included. Qty: 1



SLICE the PRICE



Utility Knife #7004



Heavy-duty zinc body. Includes one blade. Opens using a screwdriver. Non-slip co-molded rubber handle. Qty: 1

Easy Open Utility Knife #7016



Heavy-duty zinc body. Includes one blade. Easy open button to change blade. Non-slip co-molded rubber handle. Qty: 1

Deluxe Retractable Scraper #7002 (Qty 4), #7002-4 (Qty 50)

Best push lock button system available. Use for cutting, trimming and scraping.



Hand Protection

On-the-Job Products

Cut Resistant Gloves

#88279-88283-4

Level 3 cut resistance. Black nitrile dipped. HPPE-High performance polyimide material. Size: S - 2XL. Qty: 1 & 12 pr.



Utility Blades

#7003 Blades (Qty 100), #7023 Blades with Dispenser (Qty 10), #7010 Blades with Dispenser (Qty 100)

Double notch back.



Designed to fit Utility Knives, #7004 and #7016

Razor Blades

#7000 (Qty 100), #7000-4 (Qty 1,000)

High quality. More cuts per blade.



Designed to fit Deluxe Retractable Scraper, #7000

Plastic Razor Blades

For use on surfaces where a metal blade can cause scratches. Includes blade holder.

Reversible, double-edged blade.

Part No.	Color	Compound	Uses	Qty.
6993	Orange	Softest	Auto paint, other plastics, finished wood, painted surfaces, soft surfaces	25
6993-4				100
6996	Blue	Medium	Fiberglass and gelcoat, gaskets, soft metals, bathtubs, uneven surfaces	25
6996-4				100
6999	Yellow	Hard	Windows, glass, granite, marble, tile, metals, unfinished wood, rigid surfaces	25
6999-4				100
6998	Plastic Razor Blade Handle			1



Included Blade Holder

#6998



The Cutting Edge

Imperial's line of cut-off wheels delivers a **range of sizes, thicknesses and performance levels** to ensure you're getting the **best fit** product for every application. Cut-off wheels are designed to give the user a **fast, comfortable cut while providing long life and performance advantages** over conventional products.

Our **GOOD** products feature the performance you expect from an Imperial product at a competitive price point. Our **BETTER** cut-off wheels offer the best of both worlds; high quality construction at a budget-conscious price. The **BEST** wheels offer top-of-the-line solutions with impressive performance.

BEST
BETTER
GOOD

3M™ Green Corps™ Cut-Off Wheels

High performing, long lasting wheel used for cutting sheet metal, frame rails, clamps and rusted bolts. Constructed with premium grade abrasives.

Part No.	Dia.	Wheel Thickness	Arbor Size	Max RPM	Qty.
73622	3" Disc	1/32"	3/8"	35,000	5
73745	3" Disc	1/16"	3/8"	28,000	5
73623	3" Disc	1/16"	3/8"	28,000	5
73623-4	3" Disc	1/16"	3/8"	28,000	50
73624	4" Disc	1/32"	3/8"	26,250	5
74780	4" Disc	1/16"	3/8"	21,000	5

Norton® NorZon® Plus Cut-Off Wheels

Combination of zirconia alumina and ceramic alumina for extended life. Three times the life over standard aluminum oxide wheels. For use with die grinders or right angle grinders.

Part No.	Dia.	Wheel Thickness	Arbor Size	Max RPM	Qty.
74698	3" Disc	1/32"	1/4"	25,465	5
74699	3" Disc	1/16"	1/4"	25,465	5

Norton® Medallion Cut-Off Blades

Zirconia alumina with fiberglass reinforcement. Used to cut sheet metal, steel rod and spot weld grinding. Can operate at higher speeds than conventional blades for faster and cleaner cuts. For use with Cut-off Wheel Arbor Set, Part No. 71469.

Part No.	Dia.	Wheel Thickness	Arbor Size	Max RPM	Qty.
73328	3" Disc	1/32"	3/8"	25,000	5
73329	3" Disc	1/16"	3/8"	25,000	5
73330	3" Disc	3/16"	3/8"	25,000	5

Cut-Off Wheels

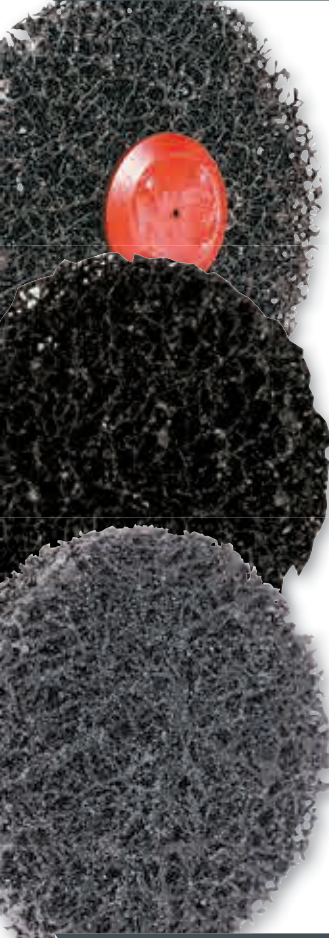
For cutting steel body panels, muffler clamps or other general purpose uses. For use with die grinders. Always wear full face protection. **CAUTION:** Cut-off wheels should never be used to cut fiberglass. Use with Cut-Off Wheel Holder Set, Part No. 71469.

Part No.	Dia.	Wheel Thickness	Arbor Size	Max RPM	Qty.
72908	3" Disc	1/32"	1/4"	25,465	5
72909	3" Disc	1/16"	1/4"	25,465	5
72910	3" Disc	1/32"	3/8"	25,465	5
72910-4	3" Disc	1/32"	3/8"	25,465	100
72911	3" Disc	1/16"	3/8"	25,465	5
72911-4	3" Disc	1/16"	3/8"	25,465	100
72912	3" Disc	1/8"	3/8"	25,465	5
72913	3" Disc	1/32"	3/8"	19,100	5
72914	4" Disc	1/16"	3/8"	19,100	5
72914-4	4" Disc	1/16"	3/8"	19,100	100
72915	4" Disc	1/8"	3/8"	19,100	5

CALL 1-800-558-2808 / WWW.IMPERIALSUPPLIES.COM



Stripping Removal Discs



3M™ Clean and Strip Discs

Removes rust and paint fast. Use with hand drills. Aggressive mineral cleans faster; durable web design lasts longer. Roloc™ Holder is quick and convenient. Three dimensional abrasive web conforms to work area.



Part No.	Cross Ref.	Description	Dia.	Face Width	Max RPM	Qty
71951	07460	Clean & Strip Disc	4"	1/4"	8,000	2
71475	07466	Clean & Strip Disc	4"	1/2"	8,000	2
71476	07500	Roloc™ Holder	1"	—	—	1

Scotch-Brite™ Roloc™ Coating Removal Disc TR

Heavy duty, semi-open web used to clean rust and paint. Extra coarse grade silicon carbide. Use with hand drills.

Part No.	Cross Ref.	Dia.	Max RPM	Qty.
71822	07461	3"	15,000	2
71829	18470	4"	11,000	2

Norton® Bear-Tex™ Speed-Lok® TR Rapid Strip Discs

Excellent for removal of rust, undercoating and seam sealers on undercarriages, wheel wells and door jams. Nylon open web construction resists loading. Three-dimensional abrasive web conforms to work area and is safer than wire bristle tools. Use with Roloc™ Holder, Part No. 71476, 73220 or 73226. Use with hand drills.

Part No.	Cross Ref.	Dia.	Max RPM	Qty.
73309	11782	2"	15,800	10
73310	11781	3"	12,000	10

Cordless Cut-Off Tool Kits

**On-the-Job
Products**

DeWalt® Cordless Cut-Off Tool Kit

#912851-8

Size: 4-1/2". Volts: 20. No Load RPM: 8,000. Battery: (2) Li-ion 31AC52. Includes contractor bag. Features: 2-position side handle, Quick-Change™ wheel release, trigger switch. Cut metal and perform light-duty grinding and sanding applications with this cordless grinder/cut-off tool. Qty: 1



Porter Cable® Cordless Cut-Off Tool Kit

#920942-5

Size: 4-1/2". Volts: 20. No Load RPM: 8,500. Battery not included. Features high-performance motor for aggressive cutting, removal and finishing. Cast metal gear housing helps despite heat during extended use. Spindle lock allows for quick and easy wheel changes. 3-position side handle provides control in multiple positions. Qty: 1



Innovative Grinding Solutions

With an offering of over **700 abrasive products**, Imperial believes in helping you find the **right wheel for the job**. Our abrasives are categorized into **Good, Better and Best** tiers to help you determine the **perfect fit for each and every application**.

Norton® NorZon® Plus Grinding Wheel

Shape: Type 27 depressed center wheel. Applications: Stainless steel, steel and other ferrous metals. Abrasive material: Ceramic aluminum/zirconia alumina.

Part No.	Diameter	Wheel Thickness	Arbor Size	Max RPM	Qty.
74086	3" Disc	1/4"	3/8"	18,000	5
74084	4-1/2" Disc	1/4"	5/8" - 11	13,580	5
74085	4-1/2" Disc	1/4"	7/8"	13,580	5

Norton® Bluefire® Grinding Wheel

Shape: Type 27 depressed center wheel. Applications: Stainless steel and steel. Abrasive material: Zirconia alumina/aluminum oxide.

Part No.	Diameter	Wheel Thickness	Arbor Size	Max RPM	Qty.
74743	4-1/2" Disc	1/4"	7/8" Unhubbed	13,580	5
74749	5" Disc	1/4"	7/8" Unhubbed	12,225	1
74756	7" Disc	1/4"	5/8" - 11	8,600	5
74754	7" Disc	1/4"	7/8" Unhubbed	8,600	5

Norton® Gemini® XXL Grinding Wheel

Shape: Type 27 depressed center. Applications: Most materials including stainless and other hard alloys. Abrasive material: Aluminum oxide.

Part No.	Diameter	Wheel Thickness	Arbor Size	Max RPM	Qty.
74742	4-1/2" Disc	1/4"	5/8" - 11	13,580	1
74752	6" Disc	1/4"	7/8" Unhubbed	10,185	1
74758	7" Disc	1/4"	5/8" - 11	8,600	1
74757	7" Disc	1/4"	7/8"	8,600	1
74761	9" Disc	1/4"	7/8" Unhubbed	6,600	1

Norton® Gemini® Grinding Wheel

Shape: Type 27 depressed center. Applications: Stainless steel and steel. Abrasive material: Aluminum oxide.

Part No.	Diameter	Wheel Thickness	Arbor Size	Max RPM	Qty.
74744	4-1/2" Disc	1/4"	7/8" Unhubbed	13,580	1
74747	5" Disc	3/32"	7/8"	12,225	5
74751	6" Disc	1/8"	7/8" Unhubbed	10,185	5

Type 27 Depressed Center Grinding Wheel

Shape: Type 27 depressed center. Applications: Heavy weld grinding. Abrasive material: Aluminum oxide.

Part No.	Diameter	Wheel Thickness	Arbor Size	Max RPM	Qty.
71437	4" Disc	1/4"	5/8" Unhubbed	13,300	5
71434	4-1/2" Disc	1/4"	7/8" Unhubbed	11,900	5
71430	9" Disc	1/4"	5/8" - 11	6,500	1

BEST
BETTER
GOOD



Grinding Wheel PPE

Imperial® Impact Mechanics Gloves

Elastic cuff for secure, stay-on fit. Synthetic leather palm and fingertips enhance grip. Heavy-duty fabric back for nick, abrasion and heat resistance. Sizes: M - 2XL



Part No.	Description	Size	Qty.
88004	Mechanics	Medium	1 pr.
88000	Mechanics	Large	1 pr.
88001	Mechanics	XL	1 pr.
88149	Mechanics	XXL	1 pr.
88005 ★	Impact	Medium	1 pr.
88002 ★	Impact	Large	1 pr.
88003 ★	Impact	XL	1 pr.
88012 ★	Impact	XXL	1 pr.

★ Additional padding in palm reduces vibration and minimizes shock.

Imperial® I-Tab Mechanics Gloves #89160 - #89165

Synthetic leather palm and fingertips enhance grip. Padded knuckles for protection. Double stitched in high wear areas. Elastic cuff for secure stay-on fit. Heavy-duty fabric back for nick, abrasion and heat resistance. Size: M - XL. Qty: 1 pr.



Heavy-Duty Face Shield

Ratchet head gear with spark deflector secures 12" or 15-1/2" face shields. Soft, absorbent wrap-around foam cushioned sweatband gently hugs the natural shape of the head. Pin-lock size adjustment. Easily attachable shields ordered separately.

Part No.	Description	Qty.
5049	Visor Head Gear	1
5069	Clear Face Shield	1
5036	Dark Green Face Shield	1



#5049



#5069



#5036

Safety Signage

Sign - Danger Face Shield

#82710

Size: 7" x 10". Material: Plastic. Rounded corners. (4) 3/16" corner mounting holes. Qty: 1



Sign - Caution PPE Required

#82711

Size: 7" x 10". Material: Plastic. Rounded corners. (4) 3/16" corner mounting holes. Qty: 1



Cordless Cut-Off Grinder Kits

New Milwaukee® Cordless Cut-Off Paddle Grinder Kit

#921481-8

Size: 4-1/2". Volts: 18. Max wheel diameter: 5". No Load RPM: 8,500. (2) Li-ion batteries included. Features: Corded power, slim design, overload protection, electronic clutch, tool-free guard and accessory changing, paddle switch. Qty: 1



New Bosch Cordless Cut-Off Grinder Kit

#919074-5

Size: 4-1/2". Volts: 18. Max wheel diameter: 4-1/2". With its four-brush motor design and optimized gear design, it provides a 0-10,000 No-load RPM to handle cutting and grinding tasks in metal, masonry and tile. At only 5.3 lb., it has the best performance-to-weight ratio in its class. Qty: 1

On-the-Job Products



Surface Conditioning

Imperialok® Surface Conditioning Discs & Holders

Interchangeable with all major brands. For use with die grinders, rotary tools or hand drills.

Part No.	Diameter	Grit	Color	Quick Lock Style	Max RPM	Qty.
73565	1" Disc	Very Fine	Gray	Type R	—	10
73566	1" Disc	Medium	Maroon	Type R	—	10
73567	1" Disc	Coarse	Brown	Type R	—	10
73568	1" Holder	—	—	Type R	40,000	1
73200	2" Disc	Medium	Maroon	H & L	—	10
73201	2" Disc	Coarse	Brown	H & L	—	10
73202	2" Holder	—	—	H & L	13,000	1
73217	2" Disc	Ultra Fine	Gray	Type R	—	10
73218	2" Disc	Medium	Maroon	Type R	—	10
73218-4	2" Disc	Medium	Maroon	Type R	—	50
73219	2" Disc	Coarse	Brown	Type R	—	10
73219-4	2" Disc	Coarse	Brown	Type R	—	50
73220	2" Holder	—	—	Type R	30,000	1
73246	2" Disc	Very Fine	Blue	Type S	—	10
73245	2" Disc	Medium	Maroon	Type S	—	10
73227	2" Disc	Coarse	Brown	Type S	—	10
73221	2" Holder	—	—	Type S	25,000	1
73206	3" Disc	Medium	Maroon	H & L	—	10
73207	3" Disc	Coarse	Brown	H & L	—	10
73208	3" Holder	—	—	H & L	13,000	1
73847	3" Disc	Fine	Blue	Type R	—	25
73224	3" Disc	Medium	Maroon	Type R	—	10
73225	3" Disc	Coarse	Brown	Type R	—	10
73226	3" Holder	—	—	Type R	20,000	1
73248	3" Disc	Very Fine	Blue	Type S	—	25
73247	3" Disc	Medium	Maroon	Type S	—	10
73222	3" Disc	Coarse	Brown	Type S	—	25
73249	3" Holder	—	—	Type S	20,000	1

Also Available - 4" Discs and Holders

3M™ Surface Conditioning Discs & Holders

Use to quickly remove cork or paper gaskets and form-in-place gasket material; ideal for cleaning light oxidation.

Part No.	Diameter	Grit	Color	Quick Lock Style	Qty.
74778	2" Disc	Very Fine	Blue	Type R	25
69962	2" Disc	Fine	Gray	Type R	25
73421	2" Disc	Medium	Maroon	Type R	25
73422	2" Disc	Coarse	Brown	Type R	25
73306	2" Holder	—	—	Type R	1
73423	3" Disc	Medium	Maroon	Type R	25
73424	3" Disc	Coarse	Brown	Type R	25
73307	3" Holder	—	—	Type R	1
73426	4" Disc	Coarse	Brown	Type R	10
73429	4" Holder	—	—	Type R	1
69956	5" Disc	Very Fine	Blue	Hook & Loop	50
69953	5" Disc	Medium	Maroon	Hook & Loop	50
69954	5" Disc	Coarse	Brown	Hook & Loop	50
69957	5" Back-Up Pad	—	—	Hook & Loop	1

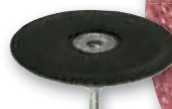
Norton® Surface Conditioning Discs

Can be used to clean, deburr, blend or finish. Ideal for removing rust, oxides and gaskets. Thick aluminum oxide abrasives for superior, consistent finish.

Part No.	Diameter	Grit	Color	Quick Lock Style	Qty.
73203	2" Disc	Fine	Blue	Type R	25
73204	2" Disc	Medium	Maroon	Type R	25
73205	2" Disc	Coarse	Brown	Type R	25
73220	2" Holder	—	—	Type R	1
73209	3" Disc	Fine	Blue	Type R	25
73210	3" Disc	Medium	Maroon	Type R	25
73211	3" Disc	Coarse	Brown	Type R	25
73226	3" Holder	—	—	Type R	1



Type S Discs & Holder



Type R Discs & Holder



Type R Discs & Holder



Hook & Loop Back-Up Pad



Type R Discs & Holder

Flap Wheels & Discs

Mounted Flap Wheel

#71907 - #71909, #71973 - #71978, #71955 - #71958

Multi-purpose wheels used on metal, rubber, plastic and wood. Convenient for 1/4" and larger drills. For use with die grinders or rotary tools. Ideal for achieving a uniform finish on contoured parts. Diameters: 1" - 3". Width: 1". Shank: 1/4". Grit: 60, 80, 120 & 180. Max RPM: 20,000, 23,800, 25,000 & 30,000. Qty: 1 & 2.

Quick Change Flap Wheel

#72699 - #72707, #71911, #72712

For use with portable drills, die grinders and air tools. Diameters: 1" - 3". Width: 1". Grit: 60, 80 & 120. Max RPM: 20,000, 25,000 & 30,000. Qty: 1

Quick Change Flap Wheel Adapter Available - 1/4" Shank - #72708

Norton® Charger Flap Discs

#73396 - #73399

Premium blue zirconia abrasive for aggressive cut and long life. Ideal for blending welds. Angled face to allow maximum contact with work surface. Specifically arranged flaps for cooler cutting and softer finish. For use with right angle grinders. Type 29. Diameter: 4-1/2". Max RPM: 13,000. Arbor Size: 7/8". Grit: 36, 40, 60 & 80. Qty: 1

Bristle Discs

3M™ Roloc™ Bristle Discs

Remove paint, rust, scale, gasket and welding residues. Embedded plastic bristles with abrasives continually expose fresh abrasives as disc wears. For use with die grinders or hand drills.

Part No.	Cross Ref.	Diameter	Grit	Color	Max RPM	Qty.
69924	07540	1" Disc	36	Purple	30,000	6
69921	07530	1" Disc	50	Green	30,000	5
69922	07531	1" Disc	80	Yellow	30,000	5
69923	07532	1" Disc	120	White	30,000	5
74387	07536	2" Disc	36	Purple	25,000	4
73300	07524	2" Disc	50	Green	25,000	5
73302	07525	2" Disc	80	Yellow	25,000	5
73304	07528	2" Disc	120	White	25,000	5
73306	05539	2" Holder	-	-	-	1
73618	07537	3" Disc	36	Purple	18,000	3
73301	07526	3" Disc	50	Green	18,000	5
73303	07527	3" Disc	80	Yellow	18,000	5
73305	07529	3" Disc	120	White	18,000	5
73307	-	3" Holder	-	-	-	1



Type R Discs & Holder

Wire Abrasives

End Brushes

All brushes and wheels have a 1/4" shank. Can be used for rust or paint removal, weld cleaning, scale or slag removal.

Part No.	Style	Diameter	Trim Length	Max RPM	Wire Size	Fill Material	Qty
82238	Solid End Crimped Wire	3/4"	1"	20,000	.020"	Steel	1
82239		1"	1"	20,000	.020"	Stainless Steel	1
82309		1"	1"	20,000	.010"	Steel	1
82250	Hollow Center Crimped Wire	1-3/4"	11/16"	13,000	.012"	Steel	1
82240	Knot Wire End Brush	1"	1"	20,000	.020"	Steel	1
82299		3/4"	1-1/8"	20,000	.020"	Steel	1
82340		1"	1-1/8"	20,000	.014"	Stainless Steel	1

Surface Conditioning Pads

Use Wet or Dry

Imperial® Surface Conditioning Pads

Can be used in place of steel wool, emery cloth and wire brushes for cleaning, finishing and light deburring of metals and plastics. Made from non-woven nylon impregnated with abrasive grains. May be used wet or dry. Pads are washable and reusable.



Part No.	Size	Grade	Abrasive Type	Color	Qty.
73242	6" x 9"	Ultra Fine	Silicone Carbide	Gray	20
74078	6" x 9"	Very Fine	Aluminum Oxide	Maroon	20
73240	6" x 9"	Fine	Aluminum Oxide	Maroon	20
73241	6" x 9"	Medium	Aluminum Oxide	Green	20
73243	6" x 9"	Coarse	Aluminum Oxide	Brown	20

Cloth Rolls



Emery Cloth Rolls

Use for general purpose metal sanding such as light clean-up rust removal jobs. Enclosed in a cardboard box dispenser.

Part No.	Grit	Size	Qty.
71326	Fine: 100-120	1-1/2" x 50' roll	1
71327	Medium: 60-90	1-1/2" x 50' roll	1
71328	Coarse: 40-50	1-1/2" x 50' roll	1

Emery Cloth Sheets Also Available



Premium Mechanics Cloth

Tough and durable aluminum oxide abrasive with a full resin bond system for increased life. Ideal for cleaning and deburring metal surfaces. May be used dry or with oil. For hand use or with pads.

Part No.	Grit	Size	Color	Qty.
72442	60	1-1/2" x 150'	Black	1
72443	80	1-1/2" x 150'	Black	1
72444	120	1-1/2" x 150'	Black	1
72445	180	1-1/2" x 150'	Black	1
72446	240	1-1/2" x 150'	Black	1
72447	320	1-1/2" x 150'	Black	1
72396	400	1-1/2" x 150'	Black	1

Waterproof Rolls

Waterproof Aluminum Oxide Rolls

Resists bonding degradation when exposed to water, cutting oils, grease, chemicals and other solvents. Ideal for deburring, cleaning and polishing metal parts exposed to fluids. May also be used dry. Heavy J-weight cloth backing. For hand use or with pads.



Part No.	Grit	Size	Qty.
72391	80-J	1" x 150' roll	1
72413	120-J	1" x 150' roll	1
72398	180-J	1" x 150' roll	1
72386	80-J	1-1/2" x 150' roll	1
72387	120-J	1-1/2" x 150' roll	1
72388	180-J	1-1/2" x 150' roll	1
72389	240-J	1-1/2" x 150' roll	1
72390	320-J	1-1/2" x 150' roll	1



CALL 1-800-558-2808 / www.IMPERIALSUPPLIES.com

Sanding Discs

Imperialok® Sanding Discs & Holders

Features a compound layer of aluminum oxide for fast and easy cleaning. Excellent for engine repair work, polishing features, as well as gasket removal. Quick lock style is interchangeable with all major brands. For use on aluminum, steel, stainless steel, plastics, wood or painted surfaces.

Part No.	Diameter	Grit	Quick Lock Style	Max RPM	Qty.
73525	1" Disc	36	Type R	—	20
73526	1" Disc	50	Type R	—	20
73568	1" Holder	—	Type R	25,000	1
73280	2" Disc	36	Type R	—	20
73282	2" Disc	50	Type R	—	20
73284	2" Disc	80	Type R	—	20
73286	2" Disc	120	Type R	—	20
73288	2" Disc	240	Type R	—	20
73220	2" Holder	—	Type R	30,000	1
73290	3" Disc	36	Type R	—	20
73291	3" Disc	24	Type R	—	10
73292	3" Disc	50	Type R	—	20
73294	3" Disc	80	Type R	—	20
73296	3" Disc	120	Type R	—	20
73298	3" Disc	240	Type R	—	20
73226	3" Holder	—	Type R	20,000	1
73223	3" Disc	36	Type S	—	10
73249	3" Holder	—	Type S	20,000	1



Type S Discs & Holder

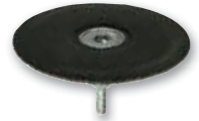


Type R Discs & Holder

Norton® Speed-Lok® NorZon® Cloth Sanding Discs

For light or medium pressure grinding, blending, and finishing. Heavy Y-weight backing. NorZon® Plus disc contains zirconia alumina. For use with die grinders, rotary tools and hand drills.

Part No.	Diameter	Grit	Mount Style	Qty.
73244	2" Disc	24	Type R	25
73271	2" Disc	36	Type R	25
73281	2" Disc	50	Type R	25
73283	2" Disc	60	Type R	25
73285	2" Disc	80	Type R	25
73220	2" Holder	—	Type R	1
73295	3" Disc	24	Type R	25
73287	3" Disc	36	Type R	25
73289	3" Disc	50	Type R	25
73297	3" Disc	60	Type R	25
73299	3" Disc	80	Type R	25



Type R Discs & Holder

Norton® Pressure Sensitive Adhesive Discs

Ideal for sanding paints, primers, plastics and fiberglass. Use with orbital sanders or low speed DA sanders.

Part No.	Diameter	Grit	Material	Qty.
74691	5" Disc	40	Zirconia Alumina	25/Box
74735	5" Disc	40	Zirconia Alumina	50/Box
74692	5" Disc	60	Zirconia Alumina	100/Roll
74693	5" Disc	80	Zirconia Alumina	100/Roll
74694	5" Disc	120	Zirconia Alumina	100/Roll
74695	5" Disc	220	Zirconia Alumina	100/Roll
73250	6" Disc	36	Zirconia Alumina	50/Box
73252	6" Disc	40	Zirconia Alumina	50/Box
73254	6" Disc	80	Aluminum Oxide	100/Roll
73255	6" Disc	100	Aluminum Oxide	100/Roll
73257	6" Disc	120	Aluminum Oxide	100/Roll
73259	6" Disc	180	Aluminum Oxide	100/Roll
73264	6" Disc	220	Aluminum Oxide	100/Roll
73267	6" Disc	240	Aluminum Oxide	100/Roll
73269	6" Disc	280	Aluminum Oxide	100/Roll
73273	6" Disc	320	Aluminum Oxide	100/Roll
73274	6" Disc	400	Aluminum Oxide	100/Roll
73276	8" Disc	36	Zirconia Alumina	25/Box
73279	8" Disc	80	Zirconia Alumina	25/Box

6" Block Also Available - #73215

Air Sander

Built-in silencer mutes noise while you work. Durable unit is **lightweight** and has a comfortable compact grip with **1-hand speed control**. Used for feather edging, metal preparation and finish work on body filler. Includes a **6" foam-backed pad** that accepts PSA sandpaper.



Ingersoll-Rand Air Sander #72488

General duty dual action air sander. Pad Size: 6". Air Flow: 17 CFM. Air Inlet: NPT 1/4". Average Air Flow: 4 CFM. Free Speed: 12,000 RPM. Required Pressure: 90 PSI. Minimum Hose Size: 3/8". Length: 10". Qty: 1

Hand Protection

*On-the-Job
Products*

Imperial® Nitrile Disposable Gloves

BLUE

4 MIL - #89096 - #89099 (No Powder), #89106 - #89108-4 (Lightly Powdered)

8 MIL - #89103 - #89105 (No Powder), #89115 - #89117-4 (Lightly Powdered)

BLACK

4 MIL - #89191 - #89194-4

5 MIL - #89306 - #89309-4

6 MIL - #89235 - #89239-4

Ambidextrous design—glove fits either hand. Textured fingertips with rolled cuff. Thickness: 4 mil - 6 mil. Size: S - 2XL. Qty: 100, 1,000



Over 300 Respiratory Protection Products Available



DISPOSABLE RESPIRATORS

Part No.	Style	Qty.
88020	Nuisance Dust Mask	50
88027	Respirator N95 Low Pro with Valve	10
88028	3M™ Particulate Respirator R95	20
88029	3M™ Particulate Respirator N95 with Valve	10
88080	N95 Respirator 3M™ 8210	20
88081	N95 Respirator 3M™ 8511 with Valve	10

REUSABLE RESPIRATORS

88053	3M™ 52P71 Paint Spray Respirator	1
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#88020



#88027



#88028



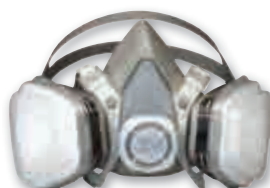
#88029



#88080



#88081



#88053

Hearing Protection

In many industrial settings, hearing protection is vital to ensuring **your employees' safety and health**. Imperial offers a complete line of hearing protection devices. From ear plugs to industrial ear muffs, our products are designed to fit a wide range of uses.

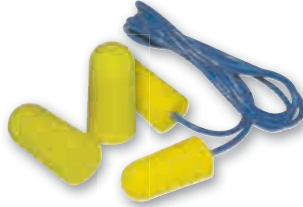


Over 3,100 Safety Signs Also Available

Tapered Disposable Ear Plugs

Laboratory tested Noise Reduction Rate: 32 dB.

Part No.	Description	Qty.
4960	Ear Plugs without Cord	200 pr.
4961	Ear Plugs with Cord	200 pr.



Superfit Tapered Disposable Ear Plugs

Laboratory tested Noise Reduction Rate: 33 dB.

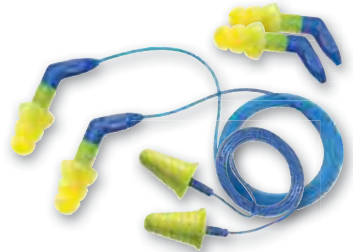
Part No.	Description	Qty.
4902	Ear Plugs without Cord	200 pr.
4903	Ear Plugs with Cord	200 pr.



3M™ E-A-R™ Reusable Ear Plugs

Flanged and tapered shapes.

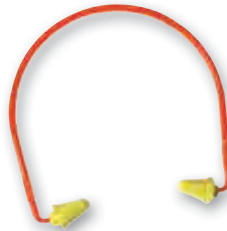
Part No.	Description	Noise Reduction Rating NRR	Qty.
88203	Ultrafit™ without Cord	27dB	25
88204	Ultrafit™ with Cord	27dB	25
88237	Push-Ins™ with Cord	30dB	25



Headband Ear Plugs

Highest available noise reduction in a headband style earplug. Pivoting tips for optimum fit. Laboratory tested Noise Reduction Rate: 28 dB.

Part No.	Description	Qty.
88019-4	Headband Ear Plugs	10



Leightning® L3 Noise Blocking Ear Muff

Air flow control technology. Steel wire construction Snap-in ear cushions. Padded foam head band. Telescoping height adjustment. Laboratory tested Noise Reduction Rate: 30 dB.

Part No.	Color	Qty.
88134	Black	1
88178	HI-VIZ Green	1



Ear Muffs

Lightweight muffs offer excellent protection, comfort, durability and versatility for the user. Ear muffs equipped with foam-filled ear cushions. Laboratory tested Noise Reduction Rate: 25-26 dB.

Part No.	Qty.
5047	1



Cut Protection

Cut Resistant Sleeve

Color: Black. Knitted sleeves stretch at the bottom for comfortable, outstanding protection against heat, cuts, slashes and abrasions. Can be worn on either arm. Sold individually. Size: Universal.

Part No.	Length	Qty.
918943-3	10"	1
919702-6	14"	1
916667-7	18"	1



First Aid

Class A First Aid Kit

#5891 (Poly Case)

#5892 (Metal Case)

Class A meets minimum fill requirements for common industrial work zones. Kit provides supplies for major wounds, minor wounds, minor burns and eye injuries. Meets ANSI/ISEA Z308.1-2015. White case: 10" W x 3" D x 7" H. Qty: 1



Class B First Aid Kit

#5893

The most comprehensive fill ever. Class B suggested for any work zone where PPE is required. Examples of high risk workplaces: construction, utilities, patrol car and fire house. Meets ANSI/ISEA Z308.1-2015. Metal white case: 14" W x 2.5" D x 9" H. Qty: 1



Class A & B Refill Kits Also Available

Safety Signage

Safety Protection and Safety Record Signs

Part No.	Messaging	Size	Material	Qty.
82766	Caution - Eye Protection	7" H x 10" W	Recycled Polyester	1
82703	Danger - Eye/Ear Protection	7" H x 10" W	Plastic	1
82781	Notice - Safety Glasses	10" H x 14" W	Polyester	1
82780	Caution - Safety Glasses	7" H x 10" W	Plastic	1
912449-9	Safety Record Sign	20"H x 14"W	Polyethylene	1
913961-8	Job Safety Scoreboard	28"H x 20"W	Polyethylene	1



#912449-9



#913961-8



#82766



#82703



#82781



#82780

Razor Blade Storage

Blade Bank

Prevent injuries and reduce Worker Compensation claims when disposing of used razor blades and utility knife blades. Discard the entire container when full. HDPE Construction. Holds approximately 750 blades. Includes cable ties to attach bank to a post or angle iron.



Part No.	Qty.
7071	1

Tap & Drill Bit Storage

Tap & Drill Bit Storage

Part No.	Description	Holds	Qty.
70648	Empty Steel Drill Bit Case	1/16" to 1/2" x 64ths	1
70653	Empty Steel Tap/Drill Case	Jobber Length; Holds National Coarse Taps/Drills	1
2350	Empty Steel Heavy-Duty Drill Bit Cabinet	1/16" to 1/2" x 64ths	1

#70648

#70653

#2350



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**OVER
1.5
MILLION
PRODUCTS**

We are ready to help you today.

▶ **Unbeatable experience and knowledge to save you time and money, and keep you safe at work.**

With access to over 30,000 Fleet Maintenance Products and over 1.5 Million Maintenance, Repair, Operations (MRO) products, simply tell your Dedicated Account Advisor what you want to add to your order.

Benefits of the Program:

- Vendor consolidation.
- No shipping costs.
- One phone call. One order. One invoice.

WHAT'S ON YOUR SHOP'S



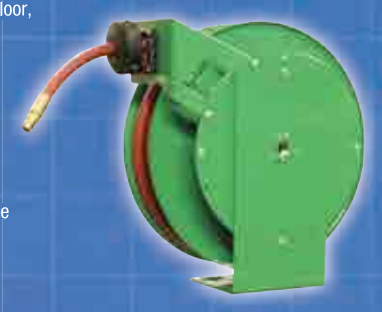
Imperial is here to serve your needs, big or small.

Consider the floor plan on the next page, and think of the products you desire for your own shop. Contact your Dedicated Account Advisor with your Product Wish List; anything from a single extension cord to the most elaborate assortment drawer set-up. They will work on pricing and availability to make your wish come true!

Air Hose Reel

#95910

Heavy-duty all-steel construction, durable powder coat finish. Auto retractable, spring return. Includes rubber hose. Perfect for mounting on a wall, floor, or ceiling. Hose inside diameter: 1/2". Hose length: 50 feet. Reel Inlet: 1/2" FNPT. Hose Outlet: 1/2" MNPT. Maximum pressure: 300 psi. Use with air or water. Use with lead hose Part No. 95908. Qty: 1



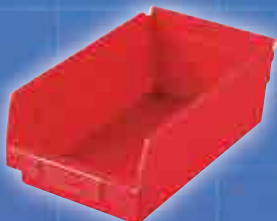
New Nightstick Multi-Purpose LED Work Light #84738

Xtreme Lumens™ design. Dual-brightness flood. Three heavy-duty integrated magnets for multiple hands-free uses: one at the tip of the light, one at the mid-point of the body, and one built into the base. Magnet hook can be attached to either the body or tip magnets and can be rotated 360° for even more hands-free versatility. Water resistant. Impact and chemical resistant. Powered by integrated Lithium-ion battery. Includes both AC and DC power supply / charger. Qty: 1



Shelf Bins

Made of durable polypropylene material. Reinforced edges strengthen the bin. Wide label holder is molded into the front of the bin.



Part No.	Bin Description					Part No.	
Blue	Red	Width	Height	Depth	Qty.	Dividers	Qty.
—	348	3-7/16"	3"	7-3/8"	24	N/A	—
279	280	2-3/8"	4"	11-5/8"	24	N/A	—
275	281	4-1/8"	4"	11-5/8"	24	285 ★	24
276	282	6-5/8"	4"	11-5/8"	12	286 ★	24
278	284	11-1/8"	4"	11-5/8"	12	288 ★	24
311	316	4-1/8"	4"	17-7/8"	12	285 ★	24
312	317	6-5/8"	4"	17-7/8"	12	286 ★	24
314	319	11-1/8"	4"	17-7/8"	12	288 ★	24
313	—	6-5/8"	4"	23-5/8"	6	286 ★	24

★ Dividers sold separately

Build Your Shop's Wish List



Call your Dedicated Account Advisor Right Now!

1-800-558-2808

PARTS ROOM

- Assortments
- Steel Bins, Racks & Drawers
- Shelving
- Ladders
- Plastic Bins
- Tool Cabinets
- Power Tools

BREAK ROOM

- Lockers
- Microwave, Coffee Maker
- Paper Products
- Tables, Chairs
- Television
- Refrigerator

RESTROOM

- Janitorial Products
- Paper Products
- Imperial® Hand Soap & Dispenser
- Garbage Can, Garbage Bags
- Air Fresheners
- Disinfectant

SHOP FLOOR

- Chemical Cabinets
- Cord Reels
- Hose Reels
- Work Lights
- Bio-Circle Parts Washer
- Shop Vacuum
- Grease Drums & Pumps
- Lockout/Tagout Stations
- Exit Signs
- Work Benches
- Fire Extinguisher
- Floor Jacks
- Battery Chargers
- Refrigerant Machines

EXTERIOR

- Snow Blower
- Pressure Washer
- Security Cameras
- High-Vis PPE
- Signage
- Extension Cords

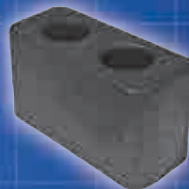
TERMINAL / DOCK

- Dock Bumpers
- Plastic Chain
- Safety Signage
- Dock Lights
- Dock Plates
- Strobe Lights

Dock Bumpers

Made from black rubber. Delivers shock-proof protection in a variety of styles to suit your needs. Recessed bolt holes help eliminate the risk of damage on impact. Rounded corners reduce tearing and breaking.

Part No.	Length	Width	Depth	Hole Dia.	Shape	Qty.
4830	6"	3"	3-1/4"	1/2"	Rectangle	1
4835	6-1/8"	3-5/8"	3-1/2"	3/8"	Rectangle	1
4832	8"	2-1/2"	2"	1/2"	Rectangle	1
4831	8"	5-1/2"	3-1/2"	1/2"	D-Shape	1
4834	12"	3-3/8"	2-1/8"	3/4"	Rectangle	1
4833	16"	2"	2-1/2"	1/2"	Rectangle	1



Dayton® Wet/Dry Vacuum

#915088-2

The vacuum motor on the Dayton® portable blower vacuum detaches for use as a powerful handheld blower. Delivers up to 265 mph air velocity with concentrator nozzle. Rustproof, dent-resistant tank. High-efficiency collection bag filter for fine dust. Quiet operation motor housing. Lock-On® positive connection hose system. Onboard tool storage. Qty: 1



Portable Pressure Washer

#915349-3

Suitable for washing cars, bikes, and outdoor equipment or spaces, this pressure washer has an automatic safety valve with pressure shutoff at the head. Features include a 3 piston axial pump and tempered stainless steel plungers. The TSS (Total System Shutdown) motor turns on and off when the spray gun is activated. Includes: 20 ft. high pressure hose, spray gun with adjustable spray nozzle, attachable soap bottle for use with cleaning detergent. Qty: 1



NOW
Introducing



Air Brake Chambers & Slack Adjusters

Brake Adjusters

New Haldex® Automatic Brake Adjusters AA1

Constantly maintains optimum brake lining-to-drum clearance. Reduces stopping distances while increasing driver control and confidence under all conditions.

Part No.	Description	Spline Tooth Count	Arm Length	Qty.
91708	Trailer	28	5-1/2"	1
91709	Trailer	28	6"	1
91710	Trailer	10	6"	1
91711	Tractor Drive Axle	28	5" & 6"	1
91712	Tractor Drive Axle	28	5-1/2"	1
91713	Tractor Drive Axle	10	5-1/2"	1
91714	Mack® Drive Axle	28	6"	1



ENSURE **OPTIMUM**
BRAKE PERFORMANCE

UNDER THE MOST
DEMANDING
OF SITUATIONS

**DURABLE &
RELIABLE**



**MILE AFTER MILE
PERFORMANCE**

Premium Actuators

New Haldex® Gold Seal Actuators

Designed and built to deliver long-lasting durability and reliable performance mile after mile.

Part No.	Description	Stroke	Qty.
91702	Complete Chamber Type 30	Standard	1
91703	Complete Chamber Type 30	Long	1
91704	Piggy Back Kit Type 30 (Clamp & Diaphragm)	Standard	1

Economy Actuators

New Midland® Economy Actuators

Part No.	Description	Stroke	Qty.
91706	Economy Type 30 Chamber	Standard	1

Parking Brake Lock

New Parking Brake Locks

Made to lock your dashboard air brake controls. Secure your vehicle while parked, at idle or during maintenance. Will fit most types of vehicles equipped with air brakes. Made of high strength cast aluminum alloy.



#91124, #91125



#91122,
#91123

Part No.	Type	Keyed	Qty.
91124	Dual Knob	Alike	1
91125	Dual Knob	Different	1
91122	Single Knob	Alike	1
91123	Single Knob	Different	1

Rivet Gun

New Rivet Gun

**Air Hydraulic
with Vacuum**
380L Heavy-duty
polymer body.

Part No.	Qty.
78270	1



Over 600 Rivets and Rivet Tools Available!

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Imperial® Refill Aerosol Machine

New Imperial® Aerosol Chemical Refilling Machine

A simple to use, high performance refillable spray can system that allows your business to reduce costs and become environmentally friendly. Machine works entirely from compressed shop air, pressurizing and filling an aerosol can in 15-18 seconds. Cans may be used up to 1,200 times - the equivalent to 4 years or more with normal usage!



Part No.	Description	Qty
9020	Top-Refill™ Machine with Adaptor for 55 Gal. Drum	1
9021	Top-Refill™ Cans	10
9021-7	Top-Refill™ Can	1
9022	Top-Refill™ Connector Kit for 55 Gal. Drum	1
9023	Top-Refill™ Connector Kit for 5 Gal. Pail	1
9024	Top-Refill™ Can Spray Nozzle - Fan	10
9025	Top-Refill™ Can Spray Nozzle - Stream	10

Works with Most Chemicals - Brake Cleaners / Penetrating Lubes / De-Icers / Glass Cleaners / Degreasers / & More!

Alkaline Batteries

New Duracell® Coppertop® Alkaline Batteries with Duralock Power Preserve™ Technology

Engineered to deliver just the right level of power for most electronic needs. Manufactured for intermittent use; battery does not expel energy when the device is off, providing longer life. Contains no added mercury. Rated for reliable operation in extreme temperatures, from -4° F to 129° F. Individually date-coded for freshness.



Part No.	Battery Type	Qty.
7363*	AAA	24
7362*	AA	24
7361*	C	12
7360*	D	12
7364	9V	12

New Duracell® Quantum® Alkaline Batteries

Duracell's longest lasting battery. Equipped with more active material than any other alkaline. Designed to last longer across a range of devices. Features Powercheck™, allowing you to see the remaining power on the battery at the push of a button. Individually date-coded for freshness.



Part No.	Battery Type	Qty.
7373*	AAA	24
7372*	AA	24
7371*	C	12
7370*	D	12
7374*	9V	12

*Guaranteed for 10 years of storage!

Cord Reels

New Retractable Extension Cord Reels

Heavy duty industrial cord reel. Spring retractable with latch. Adjustable cord stop, 2-roller non-slag cord guide.

Part No.	Length	Lead-In Cord	Outlets	Qty.
82516	75'	60"	1	1
82517	75'	69"	3	1
82519	40'	60"	3	1
82520	50'	60"	1	1
82521	50'	60"	3	1



#82517,
#82519,
#82521

#82516,
#82520

COLD TEMPS.

HOT DEAL



Imperial® Diesel Fuel Conditioner & Anti-Gel

#5664, #5663

Compatible with the ultra low sulfur and standard diesel fuel. Re-liquifies gelled fuel, stabilizes fuel and cleans injectors. Lubricates upper cylinders.
Net Weight: 30 oz. & 12 oz. QTY: 6 & 12.



Windshield Washer Cleaner and Anti-Freeze Concentrate

#5521

Cleans windshield. Will protect the washer system down to -26° F.
Net Weight: 12 oz. QTY: 12



Ice Melter®

#910748-5
(Effective to -8°F)
#910748-6
(Effective to -20°F)

Granulated Compound. Contains Calcium Magnesium Acetate. NSF C1 Registered. Meets USDA 1998 C1 Guidelines. Size: 50 lb. Qty: 1



Carb Compliant Windshield Washer Concentrate

#5519

Cleans windshields and prevents freezing to 28° F. Formulated to meet VO requirements in California. Dilution: 12 oz per gallon of water. Net Weight: 12 oz. QTY: 12



New Imperial® De-Icer with Long-Reach Spray

#6732

Melts ice and frost quickly from locks, wipers, windows, windshields or headlights. Super long-reach spray allows de-icing of hard-to-reach windshields while safely standing on the ground. Spray will not harm a vehicle's finish.
Size: 16 oz. Qty: 12



Snow Rake with Telescopic Handle

#82291

The narrow squeegee-like edge contours to the vehicle surface. Quickly slices through deep snow or wet snow. Handle telescoping size: 27-1/2" to 48". Head size: 16-3/4" W x 6-1/4" H. Qty: 1



25" Snow Brush Wood Handle with Scraper

#82397

Constructed with high quality material for long lasting durability. Strong ice scraper with ice chippers removes ice quickly and easily.
Qty: 24



25" Super Deluxe Snow Brush with Scraper

#82258

For removing snow and ice. Strong and lightweight. Chip resistant blade. Durable, locked-in brush. Hang tab for easy storage.
Qty: 12





ALS.



Universal Adhesive Heater Pad

#6490 (150 Watt)
#6493 (250 Watt)

Silicone covered.
Uses: Trucks, tractors, etc.
Volts: 120. Size: 4" x 5".
Qty: 1 pr.



New Dyneema® Winter Cut Resistant Glove

#88098-4, #88099-4,
#88030-4, #88031-4

Cut resistance equivalent to Kevlar® with 10 times greater abrasion resistance. Black latex palm. Cut level 5. Winter-lined. Size: S - XL. Qty: 12 pr.



Hi-Viz Acrylic Knit Hat

#5298

Safety, comfort and style without compromise. 100% acrylic shell. 3M™ reflective thread stripe. Color: Yellow. Qty: 1



Carhartt® Acrylic Hats

#913257 (Black)
#913605-7 (Bright Green)

Cap is stretchable rib-knit for warmth and comfort. Style: Watch cap. Qty: 1



Lighted Beanie

#5215

Premium compression fleece. 4 LEDs: two aimed forward to light the distance and two angled down at 55°. Over 48 lumens. Easy on/off switch hidden in the band. Color: Black. Qty: 1



Featuring (4) LEDs for Bright Illumination

Carhartt® Insulated Jacket

#920971-1 - #920972-1

Sierra jacket has an attached sherpa-lined hood with drawcord closure. Qty: 1



Sizes S - 4XLT Available

Imperial Crown™ Winter Wiper Blades

#83713 - #83724

High-quality construction to withstand heavy use. Features a protective rubber cover to prevent snow and ice from impeding the performance of the blade. High-quality extruded rubber blade for improved performance and durability in wet, icy weather conditions. Sizes: 13" - 24". Qty: 10



Imperial® All-Weather Extension Cords

#73904* (25'/15 AMP), #73906* (25'/15 AMP),
#73905* (50'/15 AMP), #73907* (50'/15 AMP),
#71099 (15'/13 AMP), #73794 (25'/13 AMP),
#73792 (100'/13 AMP)

All-weather cord with blue rubber-like jacket for increased flexibility in cold weather. Qty: 1



*Lighted Receptacle

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Call Your Dedicated Account Advisor
for Full List of Assortments Available!

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Hex Washer Tek® Screws **ASSORTMENT NO. 197-1**

- 14 items; 1,103 total pieces.
- Sizes: #8 through #14 diameters.
- Includes magnetic drives.



Black Nylon Cable Ties **ASSORTMENT NO. 218-1**

- 6 items; 500 total pieces.
- Lengths: 4", 7-1/2", 8", 11-1/2", 14-1/2", 15-1/4".
- All-environmental black styles.



Nylon Insulated Terminals **ASSORTMENT NO. 131-1**

- 22 items, 520 total pieces.
- For use with: 22-18, 16-14 and 12-10 AWG wire.
- Includes Rings, Spades, Quick Disconnects and Butt Connectors.
- Color coded: Red, blue and yellow.



Air Brake Fittings for Nylon and Plastic Tubing **ASSORTMENT NO. 398-1**

- 24 items; 235 total pieces.
- Sizes: 5/32", 1/4", 3/8" and 1/2" diameter tubing.
- DOT compliant.
- Includes: Nuts, Sleeves, Inserts, Unions, Male Connectors and Elbows.



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Maintenance Supplies Since 1958

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